

SAFETY DATA SHEET CUTTING FLUID

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY/UNDERTAKING

PRODUCT NAME CUTTING FLUID
PRODUCT NO. EHDC400
SUPPLIER ELECTROLUBE. A division of HK
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2 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification
BUTANE	203-448-7	106-97-8	10-30%	F+;R12

The Full Text for all R-Phrases are Displayed in Section 16

COMPOSITION COMMENTS

Ingredients not listed are classified as non-hazardous or at a concentration below reportable levels

3 HAZARDS IDENTIFICATION

Extremely flammable.

CLASSIFICATION F+;R12.

4 FIRST-AID MEASURES

INHALATION

Move the exposed person to fresh air at once. Provide rest, warmth and fresh air.

INGESTION

Not relevant.

SKIN CONTACT

Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

EYE CONTACT

Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

Use: Powder. Dry chemicals, sand, dolomite etc. Water spray, fog or mist.

SPECIAL FIRE FIGHTING PROCEDURES

Containers close to fire should be removed or cooled with water. Use water to keep fire exposed containers cool and disperse vapours.

UNUSUAL FIRE & EXPLOSION HAZARDS

Aerosol cans may explode in a fire.

6 ACCIDENTAL RELEASE MEASURES

SPILL CLEAN UP METHODS

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Keep away from heat, sparks and open flame. Avoid spilling, skin and eye contact. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

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STORAGE PRECAUTIONS

Aerosol cans: Must not be exposed to direct sunlight or temperatures above 50°C.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	Std	LT - ppm	LT - mg/m3	ST - ppm	ST - mg/m3
BUTANE	WEL	600 ppm	1450 mg/m3	750 ppm	1810 mg/m3

INGREDIENT COMMENTS

WEL = Workplace Exposure Limits

ENGINEERING MEASURES

All handling to take place in well-ventilated area.

RESPIRATORY EQUIPMENT

No specific recommendation made, but respiratory protection must be used if the general level exceeds the Recommended Workplace Exposure Limit.

HAND PROTECTION

Use suitable protective gloves if risk of skin contact. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

EYE PROTECTION

Wear approved, tight fitting safety glasses where splashing is probable.

OTHER PROTECTION

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact.

HYGIENE MEASURES

DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Aerosol Liquid		
COLOUR	Dark Red		
ODOUR	Oil smell		
SOLUBILITY	Insoluble in water		
RELATIVE DENSITY	1.025 @ 20 °c	FLASH POINT (°C)	<0 CC (Closed cup).
AUTO IGNITION	>200	FLAMMABILITY LIMIT - LOWER(%)	1.9
TEMPERATURE (°C)			
FLAMMABILITY LIMIT - UPPER(%)	9.5		

10 STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions.

CONDITIONS TO AVOID

Avoid heat, flames and other sources of ignition. Avoid contact with: Strong oxidising agents. Strong alkalis. Strong mineral acids.

HAZARDOUS DECOMPOSITION PRODUCTS

Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO2).

11 TOXICOLOGICAL INFORMATION

GENERAL INFORMATION

No specific health warnings noted.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Not regarded as dangerous for the environment.

13 DISPOSAL CONSIDERATIONS

CUTTING FLUID

DISPOSAL METHODS

Empty containers must not be burned because of explosion hazard. Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION



UK ROAD CLASS	2.1		
PROPER SHIPPING NAME	AEROSOLS		
UN NO. ROAD	1950	UK ROAD PACK GR.	Not Applicable
ADR CLASS NO.	2.1	ADR CLASS	Class 2.1: Flammable gases.
ADR PACK GROUP	Not Applicable	ADR LABEL NO.	2.1
CEFIC TEC(R) NO.	20G5F	RID CLASS NO.	2.1
RID PACK GROUP	Not Applicable	UN NO. SEA	1950
IMDG CLASS	2.1	IMDG PACK GR.	Not Applicable
EMS	2-13	MFAG	See Guide
MARINE POLLUTANT	No.	UN NO. AIR	1950
AIR CLASS	2.1	AIR PACK GR.	Not Applicable

15 REGULATORY INFORMATION

LABELLING



Extremely Flammable

RISK PHRASES

R12 Extremely flammable.

SAFETY PHRASES

S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition - No smoking.
S51 Use only in well-ventilated areas.
A1 Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.
A2 Do not spray on a naked flame or any incandescent material.
S2 Keep out of the reach of children
S23 Do not breathe vapour/spray.

UK REGULATORY REFERENCES

Chemicals (Hazard Information & Packaging) Regulations. The Control of Substances Hazardous to Health Regulations 1988.

ENVIRONMENTAL LISTING

Control of Pollution Act 1974. Control of Pollution (Special Waste Regulations) Act 1980. Rivers (Prevention of Pollution) Act 1961.

EU DIRECTIVES

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC. System of specific information relating to Dangerous Preparations. 2001/58/EC.

APPROVED CODE OF PRACTICE

Classification and Labelling of Substances and Preparations Dangerous for Supply. Safety Data Sheets for Substances and Preparations.

GUIDANCE NOTES

Workplace Exposure Limits EH40.

16 OTHER INFORMATION

CUTTING FLUID

REVISION COMMENTS

Revised in accordance with CHIP3 and EU Directives 1999/45/EC and 2001/58/EC

ISSUED BY

Helen O'Reilly

REVISION DATE APRIL 2007

REV. NO./REPL. SDS GENERATED 2

SDS NO. 11000

RISK PHRASES IN FULL

R12 Extremely flammable.

DISCLAIMER

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.