



SAFETY DATA SHEET

SOLDER MOUNT REWORK FLUX

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME SOLDER MOUNT REWORK FLUX

PRODUCT NO. ESMFL200D

APPLICATION Manufacture of electrical equipment

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2 HAZARDS IDENTIFICATION

Highly flammable.

Vapours may cause drowsiness and dizziness.

Irritating to eyes.

CLASSIFICATION Xi;R36. F;R11. R67.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification
PROPAN-2-OL	200-661-7	67-63-0	80-100%	F;R11 Xi;R36 R67
Solder Flux			1-5%	-

The Full Text for all R-Phrases are Displayed in Section 16

COMPOSITION COMMENTS

Ingredients not listed are classified as non-hazardous or at a concentration below reportable levels

4 FIRST-AID MEASURES

NOTES TO THE PHYSICIAN

Treat symptomatically

INHALATION

Move the exposed person to fresh air at once. Keep the affected person warm and at rest. Get prompt medical attention.

Get medical attention.

INGESTION

Immediately rinse mouth and provide fresh air.

SKIN CONTACT

Wash the skin immediately with soap and water. Get medical attention if any discomfort continues.

EYE CONTACT

Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

5 FIRE-FIGHTING MEASURES

SOLDER MOUNT REWORK FLUX

EXTINGUISHING MEDIA

Use: Powder. Dry chemicals, sand, dolomite etc. Water spray, fog or mist.

SPECIAL FIRE FIGHTING PROCEDURES

Move container from fire area if it can be done without risk.

UNUSUAL FIRE & EXPLOSION HAZARDS

Aerosol cans may explode in a fire.

6 ACCIDENTAL RELEASE MEASURES

SPILL CLEAN UP METHODS

Absorb in vermiculite, dry sand or earth and place into containers. Ventilate well.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Avoid spilling, skin and eye contact. Provide good ventilation.

STORAGE PRECAUTIONS

Store at moderate temperatures in dry, well ventilated area.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	Std	TWA - 8 hrs		STEL - 15 min		Notes
PROPAN-2-OL	WEL	400 ppm	999 mg/m3	500 ppm	1250 mg/m3	

WEL = Workplace Exposure Limit.

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Provide adequate ventilation. Observe Workplace Exposure Limits and minimise the risk of inhalation of vapours.

RESPIRATORY EQUIPMENT

In case of inadequate ventilation and work of brief duration, use suitable respiratory equipment.

HAND PROTECTION

Use suitable protective gloves if risk of skin contact. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

EYE PROTECTION

Wear approved chemical safety goggles where eye exposure is reasonably probable.

OTHER PROTECTION

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact.

HYGIENE MEASURES

Wash at the end of each work shift and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. DO NOT SMOKE IN WORK AREA!

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Aerosol Liquid		
COLOUR	Colourless		
ODOUR	Characteristic		
VOLATILITY DESCRIPTION	Volatile.		
SOLUBILITY	Insoluble in water		
BOILING POINT (°C)	82	MELTING POINT (°C)	-89
RELATIVE DENSITY	0.820 @ 20 °c	FLASH POINT (°C)	CC (Closed cup).

SOLDER MOUNT REWORK FLUX

AUTO IGNITION	425	FLAMMABILITY LIMIT - LOWER(%)	2
TEMPERATURE (°C)			
FLAMMABILITY LIMIT - UPPER(%)	12		

10 STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions.

CONDITIONS TO AVOID

Avoid heat, flames and other sources of ignition. Avoid contact with acids and alkalies.

11 TOXICOLOGICAL INFORMATION

INHALATION

High concentrations of vapours may irritate respiratory system and lead to headache, fatigue, nausea and vomiting. Vapours may cause headache, fatigue, dizziness and nausea. Prolonged inhalation of high concentrations may damage respiratory system.

SKIN CONTACT

Product has a defatting effect on skin. Prolonged contact may cause dryness of the skin. Prolonged or repeated exposure may cause severe irritation.

EYE CONTACT

Irritating to eyes.

Other Health Effects

This substance has no evidence of carcinogenic properties.

ROUTE OF ENTRY

Skin and/or eye contact. Inhalation.

Name	PROPAN-2-OL
Toxic Dose 1 - LD 50	5045 mg/kg (oral rat)
Toxic Dose 2 - LD 50	3600 mg/kg (oral-mouse)
Toxic Conc. - LC 50	47-73 mg/l/4h (inh-rat)

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Not regarded as dangerous for the environment.

Name	PROPAN-2-OL
LC 50, 96 Hrs, FISH mg/l	9600
EC 50, 48 Hrs, DAPHNIA, mg/l	10000

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Empty containers must not be burned because of explosion hazard. Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION



UK ROAD CLASS	2		
PROPER SHIPPING NAME	AEROSOLS		
UN NO. ROAD	1950	UK ROAD PACK GR.	N/A
ADR CLASS NO.	2	ADR CLASS	Class 2: Gases
ADR PACK GROUP	N/A	ADR LABEL NO.	2.1
CEPIC TEC(R) NO.	20G5F	RID CLASS NO.	2

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RID PACK GROUP	N/A	UN NO. SEA	1950
IMDG CLASS	2.1	IMDG PACK GR.	N/A
EMS	F-D, S-U	MFAG	See Guide
MARINE POLLUTANT	No.	UN NO. AIR	1950
AIR CLASS	2.1	AIR PACK GR.	N/A

15 REGULATORY INFORMATION**SYMBOLS**

Irritant



Highly Flammable

RISK PHRASES

R11	Highly flammable.
R36	Irritating to eyes.
R67	Vapours may cause drowsiness and dizziness.

SAFETY PHRASES

A1	Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.
A2	Do not spray on a naked flame or any incandescent material.
S16	Keep away from sources of ignition - No smoking.
S2	Keep out of the reach of children
S23	Do not breathe vapour/spray.
S25	Avoid contact with eyes.
S38	In case of insufficient ventilation, wear suitable respiratory equipment.

UK REGULATORY REFERENCES

Chemicals (Hazard Information & Packaging) Regulations.

The Control of Substances Hazardous to Health Regulations 1988.

ENVIRONMENTAL LISTING

Rivers (Prevention of Pollution) Act 1961. Control of Pollution Act 1974. Control of Pollution (Special Waste Regulations) Act 1980.

EU DIRECTIVES

System of specific information relating to Dangerous Preparations. 2001/58/EC.

Dangerous Substance Directive 67/548/EEC.

Dangerous Preparations Directive 1999/45/EC.

Commission Directive 2000/39/EC of 8 June 2000 establishing a first list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

APPROVED CODE OF PRACTICE

Classification and Labelling of Substances and Preparations Dangerous for Supply. Safety Data Sheets for Substances and Preparations.

GUIDANCE NOTES

Workplace Exposure Limits EH40.

16 OTHER INFORMATION**REVISION COMMENTS**

Revised in accordance with CHIP3 and EU Directives 1999/45/EC and 2001/58/EC

SOLDER MOUNT REWORK FLUX

ISSUED BY

Helen O'Reilly

REVISION DATE

SEPTEMBER 2008

REV. NO./REPL. SDS

4

GENERATED

SDS NO.

10562

RISK PHRASES IN FULL

- R11 Highly flammable.
- R36 Irritating to eyes.
- R67 Vapours may cause drowsiness and dizziness.

DISCLAIMER

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.